

# V-PLOW SYSTEM ASSEMBLY

## INSTALLATION GUIDE

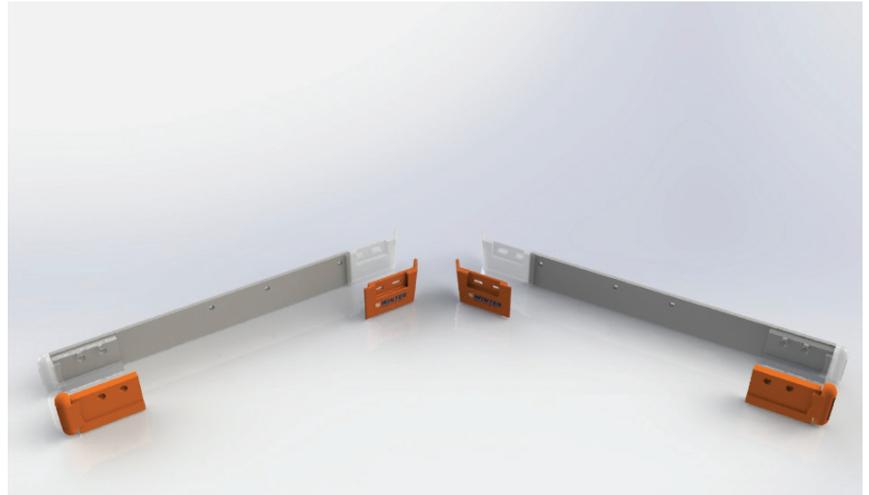
### V-Plow System Includes

2 - Cutting Edges

2 - Nose piece Guards

2 - PlowGuard Jr. CurbRunner

Pre-packaged Hardware



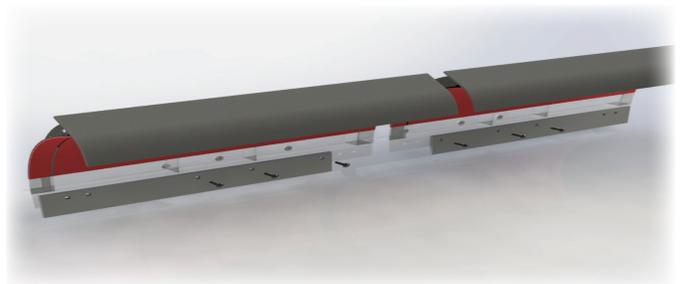
### IMPORTANT!

For torque recommendation, please refer to SAE J1701.

Re-torque hardware after the first 10 plow hours. Both sides of the moldboard should be free of rust, scale, dirt, etc. prior to installing new blades and hardware to reduce bolt loosening issues while in service.

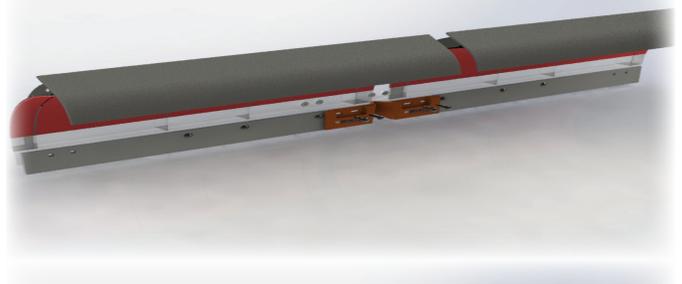
### STEP ONE

Install cutting edges with supplied carriage bolts, leaving two holes on outside end of cutting edge open. Hand tighten hardware.



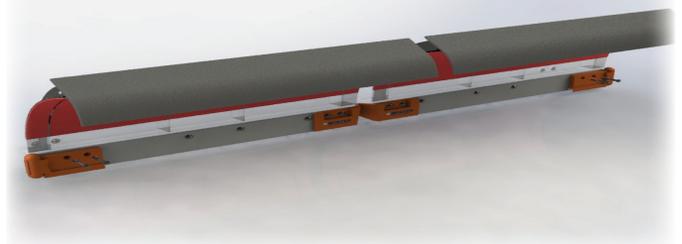
### STEP TWO

Install center nose pieces with supplied carriage bolts. Hand tighten hardware.



### STEP THREE

Install PlowGuard Jr. CurbRunners onto both outside ends over top of cutting edge. Fasten with supplied plow bolts and lock nuts. Hand tighten hardware.



### NEXT STEPS

Secure cutting edge by fully tightening hardware installed in step one.

Insure PlowGuard Jr. CurbRunner is flush with bottom of cutting edge and tighten hardware.

Adjust nose pieces to desired location, ensuring gap in-between, tighten hardware.

Adjust V-plow through entire range of motion, ensuring nose pieces maintain the gap.